



Safety Data Sheet

Section 1. Identification of the substance/mixture and of the company/undertaking

Product identifier:

Product name: Piperazine, 6-hydrate

SDS No. : 6256E-3

Relevant identified uses of the substance or mixture and uses advised against

Research and Development

Details of the supplier of the safety data sheet

Manufacturer/Supplier: KISHIDA CHEMICAL CO., LTD.

Address: 3-1, Honmachibashi, Chuo-ku, Osaka, JAPAN

Division: Chemical Safety Management Department

Telephone number: +81-6-6946-8061

FAX: +81-6-6946-1607

Section 2. Hazards identification

GHS classification and label elements of the product

Classification of the substance or mixture

HEALTH HAZARDS

Acute toxicity (Dermal): Category 4

Acute toxicity (Inhalation): Category 4

Skin corrosion/irritation: Category 1

Serious eye damage/eye irritation: Category 1

Respiratory sensitization: Category 1

Skin sensitization: Category 1

Reproductive toxicity: Category 2

Specific target organ toxicity – single exposure: Category 1 (nerve/nervous system)

Specific target organ toxicity – single exposure: Category 3 (Respiratory tract irritation)

Specific target organ toxicity – repeated exposure: Category 1 (nerve/nervous system; respiratory apparatus/system)

ENVIRONMENT HAZARDS

Hazardous to the aquatic environment, short-term (acute): Category 3

(Note) GHS classification without description: Not classified/Classification not possible

Label elements



Signal word: Danger

HAZARD STATEMENT

H312 Harmful in contact with skin

H332 Harmful if inhaled

H314 Causes severe skin burns and eye damage

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled

H317 May cause an allergic skin reaction

H361 Suspected of damaging fertility or the unborn child

H370 Causes damage to organs (nerve/nervous system)



H335 May cause respiratory irritation

H372 Causes damage to organs through prolonged or repeated exposure (nerve/nervous system; respiratory apparatus/system)

H402 Harmful to aquatic life

PRECAUTIONARY STATEMENT

Prevention

P202 Do not handle until all safety precautions have been read and understood.

P273 Avoid release to the environment.

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P284 In case of inadequate ventilation wear respiratory protection.

P271 Use only outdoors or in a well-ventilated area.

P264 Wash contaminated parts thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P270 Do not eat, drink or smoke when using this product.

Response

P314 Get medical advice/attention if you feel unwell.

P308 + P313 IF exposed or concerned: Get medical advice/attention.

P310 Immediately call a POISON CENTER/doctor/physician.

P312 Call a POISON CENTER/doctor/physician if you feel unwell.

P308 + P311 IF exposed or concerned: Call a POISON CENTER/doctor/physician.

P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing.

Rinse skin with water or shower.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Storage

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal

P501 Dispose of contents/container in accordance with local/national regulation.

Specific adverse human health effects

See "11. Toxicological Information".

Section 3. Composition/information on ingredients

Mixture/Substance selection:

Substance

Ingredient name	Content (%)	CAS No.	ENCS	Chemical formula
Piperazine, 6-hydrate	≥ 98	142-63-2	5-953	NH(C ₂ H ₄) ₂ NH • 6H ₂ O

Note : The figures shown above are not the specifications of the product.



Section 4. First-aid measures

Descriptions of first-aid measures

General measures

Get medical advice/attention if you feel unwell.

IF INHALED

Remove person to fresh air and keep comfortable for breathing.

If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician.

IF INHALED: Call a POISON CENTER/doctor/physician if you feel unwell.

IF ON SKIN

Take off immediately all contaminated clothing. Rinse skin with water or shower.

Wash with plenty of soap and water.

Immediately call a POISON CENTER/doctor/physician.

If skin irritation or rash occurs: Get medical advice/attention.

IF IN EYES

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER/doctor/physician.

If eye irritation persists: Get medical advice/attention.

IF SWALLOWED

Rinse mouth.

Do NOT induce vomiting.

IF SWALLOWED: Call a POISON CENTER/doctor/physician if you feel unwell.

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

Use appropriate extinguishing media suitable for surrounding facilities.

Unsuitable extinguishing media

Unsuitable extinguishing media data is not available.

Specific hazards arising from the substance or mixture

Fire may produce irritating, corrosive and/or toxic gases.

Runoff from fire control or dilution water may cause pollution.

See "10.Stability and Reactivity".

Advice for firefighters

Specific fire-fighting measures

Evacuate non-essential personnel to safe area.

Special protective equipment and precautions for fire-fighters

Wear fire resistant or flame retardant clothing.

Wear protective gloves/protective clothing/eye protection/face protection.

Firefighters should wear self-contained breathing apparatus with a full facepiece operated in the positive pressure mode.

Section 6. Accidental release measures

Personnel precautions, protective equipment and emergency procedures

Keep unauthorized personnel away.

Ventilate area until material pick up is complete.

Wear proper protective equipment.

**Environmental precautions**

Prevent spills from entering sewers, watercourses, low areas or rivers. To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for containment and cleaning up

Sweep up, place in a bag and hold for waste disposal.

Preventive measures for secondary accident

Collect spillage.

Section 7. Handling and storage**Precautions for safe handling****Preventive measures**

(Exposure Control for handling personnel)

Do not breathe dust/fume/gas/mist/vapors/spray.

(Protective measures against fire and explosion)

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

(Exhaust/ventilator)

Exhaust/ventilator should be available.

(Safety treatments)

Avoid contact with skin.

Avoid contact with eyes.

Safety Measures

Do not handle until all safety precautions have been read and understood.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

Wash hands et al thoroughly after handling.

When using do not eat, drink or smoke.

Any incompatibilities

See "10.Stability and Reactivity".

Advice on general occupational hygiene

Wash contaminated parts thoroughly after handling.

Do not eat, drink or smoke when using this product.

Contaminated work clothing should not be allowed out of the workplace.

Take off contaminated clothing and wash it before reuse.

Storage**Conditions for safe storage**

Keep container tightly closed.

Store locked up. (P405)

Store in a cool, dry place. Do not store in direct sunlight.

Storage in accordance with local/national regulation.

Container and packaging materials for safe handling

Use closed unbreakable containers.

Section 8. Exposure controls/personal protection**Control parameters**

Control value and Concentration standard value

Not established

Adopted value



The Japan Society for Occupational Health
(Other inorganic and organic dust (third class dust))
JSOH Respirable dust 2mg/m³, Total dust 8mg/m³

Exposure controls**Appropriate engineering controls**

Do not use in areas without adequate ventilation.
Eye wash station should be available.
Washing facilities should be available.

Individual protection measures

Recommend to use protective equipment in conformity with the standards.
Use appropriate protective equipment in accordance with local/national regulation.

Respiratory protection

Wear respiratory protection (dust-proof mask/gas mask). Select chemical cartridge corresponding to type of gases when using a gas mask.

Hand protection

Wear impervious protective glove.

Eye protection

Wear eye/face protection. Wear safety goggles in cases gas is generated.

Skin and body protection

Wear protective clothing.

Section 9. Physical and Chemical Properties**Information on basic physical and chemical properties**

Physical state: Crystals or crystalline powder
Color: Colorless to white
Odor: Characteristic odor
Melting point/Freezing point: 41~45°C
Boiling point or initial boiling point data is not available.
Boiling range data is not available.
Flammability (gases, liquids and solids) data is not available.
Lower and upper explosion limit/flammability limit data is not available.
Flash point data is not available.
Auto-ignition temperature data is not available.
Decomposition temperature data is not available.
pH data is not available.
Kinematic viscosity data is not available.
Solubility:
Solubility in water: Soluble
Solubility in solvent data is not available.
n-Octanol/water partition coefficient data is not available.
Vapor pressure data is not available.
Density and/or relative density data is not available.
Relative vapor density (Air=1) data is not available.
Particle characteristics data is not available.

Other information

Other information is not available.



Section 10. Stability and Reactivity

Reactivity

Not available.

Chemical stability

Stable under normal storage/handling conditions.

Possibility of hazardous reactions

(As piperazine, anhydrous)

Decomposes on burning. This produces toxic and corrosive gases including nitrogen oxides.

The solution in water is a medium strong base. Reacts with acid anhydrides, strong acids and strong oxidants. This generates fire hazard. Attacks many metals. This produces flammable/explosive gas (hydrogen). (ICSC 1032)

Conditions to avoid

Contact with incompatible materials.

Contact with fire source.

Incompatible materials

Strong acids, Strong oxidizing agents, Acid anhydrides, Metals

Hazardous decomposition products

Carbon oxides, Nitrogen oxides, Hydrogen

Section 11. Toxicological Information

Information on toxicological effects

Acute toxicity

Acute toxicity (Oral)

[Data for components of the product]

[Company proprietary data]

(As piperazine, anhydrous) rat LD50= 2050 – 3000 mg/kg (PATY 6th, 2012)

Acute toxicity (Dermal)

[Product]

Category 4, Harmful in contact with skin

[Data for components of the product]

[Company proprietary data]

(As piperazine, anhydrous) rabbit LD50 =1590 mg/kg (NITE hazard assessment data, 2005)

Acute toxicity (Inhalation)

[Product]

Category 4, Harmful if inhaled

[Data for components of the product]

[Company proprietary data]

(As piperazine, anhydrous) mist : mouse LC50=2.7 mg/L/4hr (DFGOT vol. 9, 1998)

Irritant properties

Skin corrosion/irritation

[Product]

Category 1, Causes severe skin burns and eye damage

[Data for components of the product]

[Company proprietary data]

(As piperazine, anhydrous) rabbit severe erythema and necrosis (EU-RAR, 2005)

Serious eye damage/irritation

[Product]

Category 1, Causes serious eye damage



[Data for components of the product]

[Company proprietary data]

(As piperazine, anhydrous) rabbit corneal necrosis (EU-RAR, 2005)

Sensitization

Respiratory sensitization

[Product]

Category 1, May cause allergy or asthma symptoms or breathing difficulties if inhaled

[Data for components of the product]

[Company proprietary data]

(As piperazine, anhydrous) cat.1; ACGIH 7th, 2014

Skin sensitization

[Product]

Category 1, May cause an allergic skin reaction

[Data for components of the product]

[Company proprietary data]

(As piperazine, anhydrous) cat.1; ACGIH 7th, 2014

Mutagenic effects data is not available.

Carcinogenic effects data is not available.

Reproductive toxicity

[Product]

Category 2, Suspected of damaging fertility or the unborn child

[Data for components of the product]

[Company proprietary data]

(As piperazine, anhydrous) cat.2; ACGIH 7th, 2014

Specific target organ toxicity (STOT)

STOT-single exposure

[Product]

Category 1, Causes damage to organs

Category 3, May cause respiratory irritation

[Data for components of the product]

[Company proprietary data]

Category 1 (nerve/nervous system)((As piperazine, anhydrous) HSDB, 2015), Category 3

(Respiratory tract irritation)((As piperazine, anhydrous) PATTY 6th, 2012)

STOT-repeated exposure

[Product]

Category 1, Causes damage to organs through prolonged or repeated exposure

[Data for components of the product]

[Company proprietary data]

Category 1 (nerve/nervous system; respiratory apparatus/system)((As piperazine, anhydrous)

PATTY 6th, 2012)

Aspiration hazard data is not available.

Information on other hazards

May cause lung disorders by massive inhalation of powdered substance.

–e.g. fibrosis of lung tissue, cough, sputum, breath shortness, dyspnea, decline of lung function, interstitial lung disease, pneumothorax

Section 12. Ecological Information

Toxicity

Aquatic toxicity

**[Product]**

Category 3, Harmful to aquatic life

[Data for components of the product]

Hazardous to the aquatic environment, short-term (acute)

[Company proprietary data]

(As piperazine, anhydrous) Crustacea (Daphnia magna) EC50=21mg/L/48hr (EU-RAR, 2005)

Persistence and degradability

Persistence and degradability data is not available.

Bioaccumulative potential

Bioaccumulative potential data is not available.

Mobility in soil

Mobility in soil data is not available.

Other adverse effects

Ozone depleting chemical data is not available.

Section 13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging

Waste treatment methods

Avoid release to the environment.

Dispose of contents/container as industrial waste. Accordance with local/national regulation.

Section 14. Transport Information

UN Number or ID Number : 2579

UN Proper Shipping Name :

PIPERAZINE

Class or division (Transport hazard class) : 8

Packing group : III

ERG GUIDE No.: 153

IMDG Code (International Maritime Dangerous Goods Regulations)

UN Number or ID Number : 2579

UN Proper Shipping Name :

PIPERAZINE

Class or division (Transport hazard class) : 8

Packing group : III

IATA (Dangerous Goods Regulations)

UN Number or ID Number : 2579

UN Proper Shipping Name :

PIPERAZINE

Class or division (Transport hazard class) : 8

Hazard labels : Corrosive

Packing group : III

Environmental hazards

Marine pollutants (yes/no) : no



Section 15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

U.S. Toxic Substances Control Act (TSCA) Inventory

Chemicals listed in TSCA Inventory

Applicable

Other regulatory information

Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

Section 16. Other information

References and sources for data

Globally Harmonized System of classification and labelling of chemicals, UN

Recommendations on the TRANSPORT OF DANGEROUS GOODS 23rd edit., 2023 UN

IMDG Code, 2024 Edition (Incorporating Amendment 42-24)

IATA Dangerous Goods Regulations (66th Edition) 2025

2020 EMERGENCY RESPONSE GUIDEBOOK (US DOT)

2025 TLVs and BEIs. (ACGIH)

JIS Z 7252 : 2019

JIS Z 7253 : 2019

2024 Recommendation on TLVs (JSOH)

Supplier's data/information

General Disclaimer

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Unauthorized translation or modification is prohibited.

Please provide SDS to customers for selling or transferring.

All chemicals have unknown hazard. Handle the product with care.

This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.

The GHS classification data given here is based on current Data published in Japan (National Institute of Technology and Evaluation (NITE) Chemical Risk Information Platform (NITE-CHRIIP), up to FY2023).