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Safety Data Sheet

Section 1. Identification of the substance/mixture and of the company/undertaking Product identifier: Product name: Ammonia solution 25% SDS No. : 0362E-4
Relevant identified uses of the substance or mixture and uses advised against Research and Development
Details of the supplier of the safety data sheet Manufacturer/Supplier: KISHIDA CHEMICAL CO., LTD. Address: 3-1, Honmachibashi, Chuo-ku, Osaka, JAPAN Division: Chemical Safety Management Department Telephone number: +81-6-6946-8061 FAX: +81-6-6946-1607

Section 2. Hazards identification

GHS classification and label elements of the product
Classification of the substance or mixture
PHYSICAL AND CHEMICAL HAZARDS
Corrosive to metals: Category 1
HEALTH HAZARDS
Acute toxicity (Oral): Category 4
Skin corrosion/irritation: Category 1
Serious eye damage/eye irritation: Category 1
Specific target organ toxicity - single exposure: Category 1 (central nervous system, respiratory system)
ENVIRONMENT HAZARDS
Hazardous to the aquatic environment, short-term (acute): Category 3

(Note) GHS classification without description: Not classified/Classification not possible Label elements



Signal word: Danger HAZARD STATEMENT H290 May be corrosive to metals H302 Harmful if swallowed H314 Causes severe skin burns and eye damage H370 Causes damage to organs (central nervous system, respiratory system) H402 Harmful to aquatic life PRECAUTIONARY STATEMENT Prevention P273 Avoid release to the environment. P234 Keep only in original packaging. P260 Do not breathe dust/fume/gas/mist/vapors/spray. P264 Wash contaminated parts thoroughly after handling.



P280 Wear protective gloves, protective clothing or face protection.

P280 Wear eye protection/face protection.

P270 Do not eat, drink or smoke when using this product.

Response

P390 Absorb spillage to prevent material-damage.

P310 Immediately call a POISON CENTER/doctor/physician.

P308 + P311 IF exposed or concerned: Call a POISON CENTER/doctor/physician.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

P363 Wash contaminated clothing before reuse.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P330 IF SWALLOWED: Rinse mouth.

P301 + P312 IF SWALLOWED: Call a POISON CENTER/doctor/physician if you feel unwell.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Storage

P405 Store locked up.

Disposal

P501 Dispose of contents/container in accordance with local/national regulation.

Specific adverse human health effects

See "11. Toxicological Information".

Section 3. Composition/information on ingredients

Mixture/Substance selection:

Mixture

Ingredient name	Content (%)	CAS No.	ENCS	Chemical formula
Ammonia	25	7664-41-7	1-391	NH3
Water	75	7732-18-5	-	H2O

Note : The figures shown above are not the specifications of the product. The content of products may exceed the figures shown above. Note : Ammonia solution (CAS No. 1336-21-6, ECNO. 215-647-6)

Section 4. First-aid measures

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Descriptions of first-aid measures
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IF INHALED

Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER/doctor/physician if you feel unwell.

IF ON SKIN

Take off immediately all contaminated clothing. Rinse skin with water or shower.

If skin irritation or rash occurs: Get medical advice/attention.

IF IN EYES

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF SWALLOWED



Rinse mouth. Do NOT induce vomiting. Call a POISON CENTER/doctor/physician if you feel unwell.

Section 5. Fire-fighting measures

Extinguishing media Suitable extinguishing media Use appropriate extinguishing media suitable for surrounding facilities. Unsuitable extinguishing media Unsuitable extinguishing media data is not available. Specific hazards arising from the substance or mixture Fire may produce irritating, corrosive and/or toxic gases. Runoff from fire control or dilution water may cause pollution. See "10.Stability and Reactivity". Advice for firefighters Specific fire-fighting measures Evacuate non-essential personnel to safe area. Special protective equipment and precautions for fire-fighters Wear fire resistant or flame retardant clothing. Wear protective gloves/protective clothing/eye protection/face protection. Firefighters should wear self-contained breathing apparatus with a full facepiece operated in the positive pressure mode.

Section 6. Accidental release measures

Personnel precautions, protective equipment and emergency procedures

Keep unauthorized personnel away.

Ventilate area until material pick up is complete.

Wear proper protective equipment.

Environmental precautions

Prevent spills from entering sewers, watercourses, low areas or rivers. To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for containment and cleaning up

Absorb spill with inert material (dry sand, earth, et al), then place in a chemical waste container.

Preventive measures for secondary accident

Absorb spillage to prevent material-damage. Collect spillage.

Section 7. Handling and storage

Precautions for safe handling

Preventive measures

(Exposure Control for handling personnel)

Do not breathe dust/fume/gas/mist/vapors/spray.

(Protective measures against fire and explosion)

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

(Exhaust/ventilator)



Exhaust/ventilator should be available.
(Safety treatments)
Avoid contact with skin.
Avoid contact with eyes.
Safety Measures
Wear protective gloves/protective clothing/eye protection/face protection.
Wash hands et al thoroughly after handling.
When using do not eat, drink or smoke.
Any incompatibilities
See "10.Stability and Reactivity".
Advice on general occupational hygiene
Wash contaminated parts thoroughly after handling.
Do not eat, drink or smoke when using this product.
Wash contaminated clothing before reuse.
Storage
Conditions for safe storage
Keep container tightly closed.
Store locked up. (P405)
Store in a cool, dry place. Do not store in direct sunlight.
Storage in accordance with local/national regulation.
Container and packaging materials for safe handling
Keep only in original packaging.
Store in a corrosion resistant/specified container with a resistant inner liner.
Use closed unbreakable containers.

Section 8. Exposure controls/personal protection

Control parameters

Control value and concentration standard value are not available in ISHA. Adopted value (Ammonia) ACGIH(1976) TWA: 25ppm; STEL: 35ppm (Eye dam; URT irr) Exposure controls Appropriate engineering controls Do not use in areas without adequate ventilation. Eye wash station should be available. Washing facilities should be available. Individual protection measures Recommend to use protective equipment in conformity with the standards. Use appropriate protective equipment in accordance with local/national regulation. Respiratory protection Wear respiratory protection (dust-proof mask/gas mask). Select chemical cartridge corresponding to type of gases when using a gas mask.

Hand protection

. Wear impervious protective glove.

Eye protection

Wear eye/face protection. Wear safety goggles in cases gas is generated.

Skin and body protection

Wear protective clothing.



Section 9. Physical and Chemical Properties

Information on basic physical and chemical properties Physical state: Liquid Color: Colorless, Clear Odor: Irritant odor Melting point/Freezing point data is not available. Boiling point or initial boiling point data is not available. Boiling range data is not available. Flammability (gases, liquids and solids) data is not available. Lower and upper explosion limit/flammability limit data is not available. Flash point data is not available. Auto-ignition temperature data is not available. Decomposition temperature data is not available. pH data is not available. Kinematic viscosity data is not available. Solubility: Solubility in water: Soluble Solubility in solvent data is not available. n-Octanol/water partition coefficient data is not available. Vapor pressure data is not available. Density and/or relative density: 0.9 Relative vapor density (Air=1) data is not available. Particle characteristics data is not available. Other information

Other information is not available.

Section 10. Stability and Reactivity

Reactivity Not available. Chemical stability Stable under normal storage/handling conditions. Possibility of hazardous reactions (As Aqueous ammonia) Reacts with many heavy metals and heavy metals

Reacts with many heavy metals and heavy metal salts. This produces explosive compounds. Attacks many metals. This produces flammable/explosive gas (hydrogen). It reacts violently with acids. This generates fire and explosion hazard. Decomposes on heating. This produces toxic and corrosive fumes including ammonia and nitrogen oxides. This generates toxic hazard. (ICSC 0215)

Conditions to avoid

Contact with incompatible materials.

Contact with fire source.

Incompatible materials

Acids, Heavy metals, Heavy metal salts, Metals

Hazardous decomposition products

Nitrogen oxides, Explosive compounds, Ammonia, Hydrogen



ection 11. Toxicologic	al Information
Information on toxic	
Acute toxicity	
Acute toxicity (O	al)
[Product]	
- 0,	Harmful if swallowed
	onents of the product]
	apan, base data]
(Ammonia)	
	0mg/kg (SIDS, 2008)
Irritant properties	
Skin corrosion/irr	itation
[Product]	
_	Causes severe skin burns and eye damage
_	onents of the product
-	apan, base data]
(Ammonia)	
	sive (SIDS, 2008)
Serious eye dama	ge/irritation
[Product]	
	Causes serious eye damage
	onents of the product]
	apan, base data]
(Ammonia)	
corrosive (S	
Allergenic and sensit	izing effects data is not available.
Mutagenic effects da	ata is not available.
Carcinogenic effects	adata is not available.
Reproductive toxicit	y data is not available.
Specific target organ	
STOT-single expo	osure
[Product]	
Category 1,	Causes damage to organs
[Data for comp	onents of the product]
[cat.1]	
[GHS Cat. J	apan, base data]
(Ammonia)	
central nerv	ous system, respiratory system (HSDB, Access on Jun. 2014; ATSDR, 2004)
STOT-repeated e	exposure data is not available.
Aspiration hazard da	ta is not available.

Section 12. Ecological Information

Toxicity Aquatic toxicity [Product] Category 3, Harmful to aquatic life [Data for components of the product] Hazardous to the aquatic environment, short-term (acute)



Ammonia solution 25%,0362E-4,2024/10/08

[GHS Cat. Japan, base data] (Ammonia) Fish (Oncorhynchus mykiss) LC50=26.8mg/L/96hr as Ammonium hydroxide (Test substance: NH4CI, pH: 8.29) (Thurston et al., 1981) Hazardous to the aquatic environment, long-term (chronic) [GHS Cat. Japan, base data] (Ammonia) Crustacea (Mysidopsis bahia) NOEC=7.1mg/L/32days as Ammonium hydroxide (Test substance: NH4Cl, pH: 7.92-8.01) (SIDS, 2007) Water solubility (Ammonia) miscible (ICSC, 1995) Persistence and degradability [Data for components of the product] (Ammonia) Rapidly degradable (readily converted to nitrate in an aqueous environment (SIDS, 2007)) Bioaccumulative potential [Data for components of the product] (Ammonia) log Kow=-2.66 (PhysProp Database) Mobility in soil Mobility in soil data is not available. Other adverse effects Ozone depleting chemical data is not available.

Section 13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging Waste treatment methods Avoid release to the environment. Dispose of contents/container as industrial waste. Accordance with local/national regulation.

Section 14. Transport Information

UN Number or ID Number : 2672 UN Proper Shipping Name : AMMONIA SOLUTION, relative density between 0.880 and 0.957 at 15 ° C in water, with more than 10% but not more than 35% ammonia Class or division (Transport hazard class) : 8 Packing group : III ERG GUIDE No.: 154 IMDG Code (International Maritime Dangerous Goods Regulations) UN Number or ID Number : 2672 UN Proper Shipping Name : AMMONIA SOLUTION, relative density between 0.880 and 0.957 at 15 ° C in water, with more than 10% but not more than 35% ammonia Class or division (Transport hazard class) : 8 Packing group : III



Ammonia solution 25%,0362E-4,2024/10/08

IATA (Dangerous Goods Regulations)

UN Number or ID Number : 2672

UN Proper Shipping Name :

AMMONIA SOLUTION, relative density between 0.880 and 0.957 at 15 $\degree\,$ C in water, with more

than 10% but not more than 35% ammonia

Class or division (Transport hazard class) : 8

Hazard labels : Corrosive

Packing group : III

Environmental hazards

Marine pollutants (yes/no) : yes

Section 15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

U.S. Toxic Substances Control Act (TSCA) Inventory

Chemicals listed in TSCA Inventory

Ammonia; Water

Other regulatory information

Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

Section 16. Other information

References and sources for data

Globally Harmonized System of classification and labelling of chemicals, UN Recommendations on the TRANSPORT OF DANGEROUS GOODS 22nd edit., 2021 UN IMDG Code, 2022 Edition (Incorporating Amendment 41–22) IATA Dangerous Goods Regulations (65th Edition) 2024 2020 EMERGENCY RESPONSE GUIDEBOOK (US DOT) 2024 TLVs and BEIs. (ACGIH) JIS Z 7252 : 2019 JIS Z 7253 : 2019 2023 Recommendation on TLVs (JSOH) Supplier's data/information

General Disclaimer

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Please provide SDS to customers for selling or transferring.

All chemicals have unknown hazard. Handle the product with care.

Hazards were evaluated as ammonia solution.

This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.

The GHS classification data given here is based on current Japan official data (NITE published in 2022).