



## Safety Data Sheet

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### Section 1. Identification of the substance/mixture and of the company/undertaking

Product identifier:

Product name: Isophorone

SDS No. : 4111E-4

Relevant identified uses of the substance or mixture and uses advised against

Research and Development

Details of the supplier of the safety data sheet

Manufacturer/Supplier: KISHIDA CHEMICAL CO., LTD.

Address: 3-1, Honmachibashi, Chuo-ku, Osaka, JAPAN

Division: Chemical Safety Management Department

Telephone number: +81-6-6946-8061

FAX: +81-6-6946-1607

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### Section 2. Hazards identification

GHS classification and label elements of the product

Classification of the substance or mixture

PHYSICAL AND CHEMICAL HAZARDS

Flammable liquids: Category 4

HEALTH HAZARDS

Acute toxicity (Oral): Category 4

Acute toxicity (Dermal): Category 4

Serious eye damage/eye irritation: Category 2B

Carcinogenicity: Category 2

Specific target organ toxicity – single exposure: Category 3 (Respiratory tract irritation)

Specific target organ toxicity – single exposure: Category 3 (Narcotic effects)

(Note) GHS classification without description: Not classified/Classification not possible

Label elements



Signal word: Warning

HAZARD STATEMENT

H227 Combustible liquid

H302 Harmful if swallowed

H312 Harmful in contact with skin

H320 Causes eye irritation

H351 Suspected of causing cancer

H335 May cause respiratory irritation

H336 May cause drowsiness or dizziness

PRECAUTIONARY STATEMENT

Prevention

P202 Do not handle until all safety precautions have been read and understood.

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.



- P261 Avoid breathing dust/fume/gas/mist/vapors/spray.  
P271 Use only outdoors or in a well-ventilated area.  
P264 Wash contaminated parts thoroughly after handling.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P270 Do not eat, drink or smoke when using this product.

**Response**

- P370 + P378 In case of fire: Use appropriate media to extinguish.  
P308 + P313 IF exposed or concerned: Get medical advice/attention.  
P312 Call a POISON CENTER/doctor/physician if you feel unwell.  
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
P362 + P364 Take off contaminated clothing and wash it before reuse.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337 + P313 If eye irritation persists: Get medical advice/attention.  
P330 IF SWALLOWED: Rinse mouth.  
P301 + P312 IF SWALLOWED: Call a POISON CENTER/doctor/physician if you feel unwell.

**Storage**

- P403 Store in a well-ventilated place.  
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P405 Store locked up.

**Disposal**

- P501 Dispose of contents/container in accordance with local/national regulation.

**Specific adverse human health effects**

See "11. Toxicological Information".

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**Section 3. Composition/information on ingredients**

Mixture/Substance selection:

Substance

Ingredient name	Content (%)	CAS No.	ENCS	Chemical formula
Isophorone	≥97	78-59-1	3-2381; 3-2389	C <sub>9</sub> H <sub>14</sub> O

Note : The figures shown above are not the specifications of the product.

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**Section 4. First-aid measures**

Descriptions of first-aid measures

General measures

- IF exposed or concerned: Get medical advice/attention.  
Call a POISON CENTER/doctor/physician if you feel unwell.

IF INHALED

- Remove person to fresh air and keep comfortable for breathing.  
Call a POISON CENTER/doctor/physician if you feel unwell.

IF ON SKIN

- Take off immediately all contaminated clothing. Rinse skin with water or shower.  
Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.

IF IN EYES



Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

**IF SWALLOWED**

Rinse mouth.

Call a POISON CENTER/doctor/physician if you feel unwell.

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**Section 5. Fire-fighting measures**

Extinguishing media

Suitable extinguishing media

Use appropriate extinguishing media suitable for surrounding facilities.

In case of fire, use spraying loaded liquid, foam (water-soluble liquid: alcohol-resistant foam), inactive gases, dry powder, dry sand to extinguish.

\*Fire Service Act Group 4 Hazardous Materials

Unsuitable extinguishing media

Indoor Fire Plug System or Outdoor Fire Plug System

Sprinkler System

Dry Chemical Extinguishing System—Others (except for phosphates etc., Hydrogen Carbonates etc.)

Fire Extinguisher Discharging Jet Water/Spraying Water

Fire Extinguisher Discharging Jet Loaded Liquid

Fire Extinguisher Discharging Dry Extinguishing agents—Others (except for phosphates etc., Hydrogen Carbonates etc.)

Water Bucket or Water Tank

\*Cabinet Order Concerning the Control of Hazardous Materials (Attached Table 5) Group 4 Hazardous Materials

Specific hazards arising from the substance or mixture

Fire may produce irritating, corrosive and/or toxic gases.

Runoff from fire control or dilution water may cause pollution.

See "10.Stability and Reactivity".

Advice for firefighters

Specific fire-fighting measures

Evacuate non-essential personnel to safe area.

Special protective equipment and precautions for fire-fighters

Wear fire resistant or flame retardant clothing.

Wear protective gloves/protective clothing/eye protection/face protection.

Firefighters should wear self-contained breathing apparatus with a full facepiece operated in the positive pressure mode.

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**Section 6. Accidental release measures**

Personnel precautions, protective equipment and emergency procedures

Keep unauthorized personnel away.

Ventilate area until material pick up is complete.

Wear proper protective equipment.

Environmental precautions

Prevent spills from entering sewers, watercourses, low areas or rivers. To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for containment and cleaning up



Absorb spill with inert material (dry sand, earth, et al), then place in a chemical waste container.

Preventive measures for secondary accident

Collect spillage.

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## Section 7. Handling and storage

Precautions for safe handling

Preventive measures

(Exposure Control for handling personnel)

Do not breathe dust/fume/gas/mist/vapors/spray.

(Protective measures against fire and explosion)

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

(Exhaust/ventilator)

Exhaust/ventilator should be available.

(Safety treatments)

Avoid contact with skin.

Avoid contact with eyes.

Safety Measures

Do not handle until all safety precautions have been read and understood.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

Wash hands et al thoroughly after handling.

When using do not eat, drink or smoke.

Any incompatibilities

See "10.Stability and Reactivity".

Advice on general occupational hygiene

Wash contaminated parts thoroughly after handling.

Do not eat, drink or smoke when using this product.

Take off contaminated clothing and wash it before reuse.

Storage

Conditions for safe storage

Keep container tightly closed.

Store locked up. (P405)

Store in a cool, dry place. Do not store in direct sunlight.

Storage in accordance with local/national regulation.

Container and packaging materials for safe handling

Use closed unbreakable containers.

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## Section 8. Exposure controls/personal protection

Control parameters

Control value and Concentration standard value

Concentration standard value STEL: 5ppm

Adopted value

ACGIH(1995) STEL: C 5ppm (Eye & URT irr; CNS impair; malaise; fatigue)

Exposure controls

Appropriate engineering controls

Do not use in areas without adequate ventilation.



Eye wash station should be available.

Washing facilities should be available.

Individual protection measures

Recommend to use protective equipment in conformity with the standards.

Use appropriate protective equipment in accordance with local/national regulation.

Respiratory protection

Wear respiratory protection (dust-proof mask/gas mask). Select chemical cartridge corresponding to type of gases when using a gas mask.

Hand protection

Wear impervious protective glove.

Eye protection

Wear eye/face protection. Wear safety goggles in cases gas is generated.

Skin and body protection

Wear protective clothing.

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## Section 9. Physical and Chemical Properties

Information on basic physical and chemical properties

Physical state: Liquid

Color: Colorless to pale yellow

Odor: Characteristic odor

Melting point/Freezing point:  $-8^{\circ}\text{C}$

Boiling point or initial boiling point: (Isophorone)  $215^{\circ}\text{C}$

Boiling range data is not available.

Flammability (gases, liquids and solids) data is not available.

Lower and upper explosion limit/flammability limit:

Lower explosion limit: 0.8 vol %

Upper explosion limit: 3.8 vol %

Flash point: (Isophorone)(C.C.)  $84^{\circ}\text{C}$

Auto-ignition temperature: (Isophorone)  $460^{\circ}\text{C}$

Decomposition temperature data is not available.

pH data is not available.

Kinematic viscosity data is not available.

Solubility:

Solubility in water: 1.2 g/100 ml ( $25^{\circ}\text{C}$ )

Solubility in solvent data is not available.

n-Octanol/water partition coefficient: log Pow 1.67

Vapor pressure: 40 Pa ( $20^{\circ}\text{C}$ )

Density and/or relative density: 0.92

Relative vapor density (Air=1): 4.8

Particle characteristics data is not available.

Other information

Other information is not available.

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## Section 10. Stability and Reactivity

Reactivity

Not available.

Chemical stability

Stable under normal storage/handling conditions.

**Possibility of hazardous reactions**

Reacts with strong oxidants, strong bases and amines. (ICSC 0169)

**Conditions to avoid**

Contact with incompatible materials.

Contact with fire source.

**Incompatible materials**

Strong bases, Strong oxidizing agents, Amines

**Hazardous decomposition products**

Carbon oxides

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**Section 11. Toxicological Information****Information on toxicological effects****Acute toxicity****Acute toxicity (Oral)**

[Product]

Category 4, Harmful if swallowed

[Data for components of the product]

[NITE-CHRIP]

rat LD50: 1500 mg/kg (source: NITE)

**Acute toxicity (Dermal)**

[Product]

Category 4, Harmful in contact with skin

[Data for components of the product]

[NITE-CHRIP]

rabbit LD50: 1200 mg/kg (source: NITE)

**Acute toxicity (Inhalation)**

[Data for components of the product]

[NITE-CHRIP]

mist: rat LC50: 7000 mg/m<sup>3</sup> (4-hour) (source: NITE)

**Irritant properties**

Skin corrosion/irritation data is not available.

**Serious eye damage/irritation**

[Product]

Category 2B, Causes eye irritation

[Data for components of the product]

[NITE-CHRIP]

Category 2B (source: NITE)

Allergenic and sensitizing effects data is not available.

Mutagenic effects data is not available.

**Carcinogenicity**

[Product]

Category 2, Suspected of causing cancer

[Data for components of the product]

[NITE-CHRIP]

Category 2 (source: NITE)

[ACGIH]

A3(1995) : Confirmed Animal Carcinogen with Unknown Relevance to Humans

[EU]

Category 2; Substances suspected human carcinogens



Reproductive toxicity data is not available.

Specific target organ toxicity (STOT)

STOT-single exposure

[Product]

Category 3, May cause respiratory irritation

Category 3, May cause drowsiness or dizziness

[Data for components of the product]

[NITE-CHRIP]

Category 3 (Respiratory tract irritation), Category 3 (Narcotic effects) (source: NITE)

STOT-repeated exposure data is not available.

Aspiration hazard data is not available.

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## Section 12. Ecological Information

Toxicity

Aquatic toxicity

[Data for components of the product]

Hazardous to the aquatic environment, short-term (acute)

[NITE-CHRIP]

Fish (*Oryzias latipes*) 96-hour LC50: > 100 mg/L (OECD TG 203, GLP) (source: NITE)

Crustacea (*Daphnia magna*) 48-hour EC50: 220 mg/L (source: NITE)

Algae (*Raphidocelis subcapitata*) 72-hour ErC50: 230 mg/L (OECD TG 201, GLP) (source: NITE)

Hazardous to the aquatic environment, long-term (chronic)

[NITE-CHRIP]

Fish (*Pimephales promelas*) 32-day NOEC: 9.88 mg/L (source: NITE)

Crustacea (*Daphnia magna*) 21-day NOEC: > 100 mg/L (OECD TG 202, GLP) (source: NITE)

Algae (*Raphidocelis subcapitata*) 72-hour NOEC: 43 mg/L (OECD TG 201, GLP) (source: NITE)

Water solubility

1.2 g/100 mL (25°C) (source: ICSC, 2000)

Persistence and degradability

[Data for components of the product]

Rapidly degradable (Degradation rate: 95% (by DOC); passing the 10-day window (EU Method C.4-A, GLP)) (source: NITE)

Bioaccumulative potential

[Data for components of the product]

log Pow: 1.67 (source: ICSC, 2000)

Mobility in soil

Mobility in soil data is not available.

Other adverse effects

Ozone depleting chemical data is not available.

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## Section 13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging

Waste treatment methods

Dispose of contents/container as industrial waste. Accordance with local/national regulation.



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**Section 14. Transport Information**

UN Number or ID Number : Not regulated  
IMDG Code (International Maritime Dangerous Goods Regulations)  
UN Number or ID Number : Not regulated  
IATA (Dangerous Goods Regulations)  
UN Number or ID Number : Not regulated  
Environmental hazards  
Marine pollutants (yes/no) : no

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**Section 15. Regulatory Information**

Safety, health and environmental regulations/legislation specific for the substance or mixture  
U.S. Toxic Substances Control Act (TSCA) Inventory  
Chemicals listed in TSCA Inventory  
Applicable  
Other regulatory information  
Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

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**Section 16. Other information**

References and sources for data  
Globally Harmonized System of classification and labelling of chemicals, UN  
Recommendations on the TRANSPORT OF DANGEROUS GOODS 22nd edit., 2021 UN  
IMDG Code, 2022 Edition (Incorporating Amendment 41-22)  
IATA Dangerous Goods Regulations (65th Edition) 2024  
2020 EMERGENCY RESPONSE GUIDEBOOK (US DOT)  
2024 TLVs and BEIs. (ACGIH)  
JIS Z 7252 : 2019  
JIS Z 7253 : 2019  
2023 Recommendation on TLVs (JISOH)  
Supplier's data/information  
General Disclaimer  
© KISHIDA CHEMICAL CO., LTD.  
Unauthorized translation or modification is prohibited.  
Please provide SDS to customers for selling or transferring.  
All chemicals have unknown hazard. Handle the product with care.  
This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety.  
The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.  
The GHS classification data given here is based on current Data published in Japan (National Institute of Technology and Evaluation (NITE) Chemical Risk Information Platform (NITE-CHRIP), up to FY2023).