



## Safety Data Sheet

### 1. Identification of the substance/mixture and of the company/undertaking

**Product identifier:**

Product name: 1,4-Dioxane

SDS No. : 2573E-3

**Details of the supplier of the safety data sheet**

Manufacturer/Supplier: KISHIDA CHEMICAL CO., LTD.

Address: 3-1, Honmachibashi, Chuo-ku, Osaka, JAPAN

Division: Safety Management Dept. of Chemicals

Telephone number: +81-6-6946-8061

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e-mail address: kagakuhinanzenkanri@kishida.co.jp

### 2. Hazards identification

**GHS classification and label elements of the product****Classification of the substance or mixture****PHYSICAL AND CHEMICAL HAZARDS**

Flammable liquids: Category 2

**HEALTH HAZARDS**

Acute toxicity (Inhalation): Category 4

Skin corrosion/irritation: Category 2

Serious eye damage/eye irritation: Category 2A

Carcinogenicity: Category 1B

Specific target organ toxicity – single exposure: Category 1(CNS)

Specific target organ toxicity – single exposure: Category 3 (Respiratory tract irritation)

Specific target organ toxicity – single exposure: Category 3(Narcosis)

Specific target organ toxicity – repeated exposure: Category 1(kidney; liver; CNS)

Specific target organ toxicity – repeated exposure: Category 2(respiratory apparatus/system)

(Note) GHS classification without description: Not classified/Classification not possible

**Label elements**

Signal word: Danger

**HAZARD STATEMENT**

Highly flammable liquid and vapor

Harmful if inhaled

Causes skin irritation

Causes serious eye irritation

May cause cancer

Causes damage to organs after single exposure(CNS)

May cause respiratory irritation

May cause drowsiness or dizziness

Causes damage to organs through prolonged or repeated exposure(kidney; liver; CNS)

May cause damage to organs through prolonged or repeated exposure(respiratory apparatus/system)

**PRECAUTIONARY STATEMENT**

Prevention



Keep away from heat/sparks/open flames/hot surfaces. – No smoking.  
Keep container tightly closed.  
Ground/bond container and receiving equipment.  
Use explosion-proof electrical/ventilating/lighting equipment.  
Use only non-sparking tools.  
Take precautionary measures against static discharge.  
Do not breathe dust/fume/gas/mist/vapors/spray.  
Use only outdoors or in a well-ventilated area.  
Wash contaminated parts thoroughly after handling.  
Wear protective gloves/protective clothing/eye protection/face protection.  
Do not eat, drink or smoke when using this product.

**Response**

In case of fire: Use appropriate media other than water for extinction.  
Get medical advice/attention if you feel unwell.  
IF exposed or concerned: Get medical advice/attention.  
IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
IF ON SKIN: Wash with plenty of soap and water.  
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
If skin irritation occurs: Get medical advice/attention.  
Take off contaminated clothing and wash it before reuse.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice/attention.

**Storage**

Store in a well-ventilated place. Keep container tightly closed. Keep cool.

**Disposal**

Dispose of contents/container in accordance with local/national regulation.

**Specific Physical and Chemical hazards**

Highly flammable liquid. Vapor/air mixture may explode.

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**3. Composition/information on ingredients****Mixture/Substance selection:****Substance**

Ingredient name:1,4-Dioxane

Content (%):98(min)

Chemical formula:C4H8O2

Chemicals No, Japan:5-839

CAS No.:123-91-1

MW:88.11

ECNO:204-661-8

Note : The figures shown above are not the specifications of the product.

**Stabilizing additives**

Dibutyl hydroxytoluene (CAS No.128-37-0)

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**4. First-aid measures****Descriptions of first-aid measures****General measures**

Get medical attention/advice if you feel unwell.

**IF INHALED**

Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER or doctor/physician if you feel unwell.

**IF ON SKIN (or hair)**

Take off immediately all contaminated clothing. Rinse skin with water/shower.

Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

**IF IN EYES**

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

**IF SWALLOWED**

Rinse mouth.

Call a POISON CENTER or doctor/physician if you feel unwell.

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**5. Fire-fighting measures****Extinguishing media****Suitable extinguishing media**

In case of fire, use water mist, foam, dry powder, CO2 to extinguish.

**Unsuitable extinguishing media**

Indoor firefighting equipment or outdoor firefighting equipment

Sprinkler equipment

Dry-powder firefighting equipment – except for phosphate etc.,hydrogen carbonate etc.

Straight stream water extinguisher

Water mist extinguisher

Reinforcing liquid jet extinguisher

Dry-powder extinguisher – except for phosphate etc.,hydrogen carbonate etc.

Bucket of water or tank of water

**Specific hazards arising from the substance or mixture**

Containers may explode when heated.

Fire may produce irritating, corrosive and/or toxic gases.

**Advice for firefighters****Specific fire-fighting measures**

Evacuate non-essential personnel to safe area.

**Special protective equipment and precautions for fire-fighters**

Wear fire/flame resistant/retardant clothing.

Wear protective gloves/protective clothing/eye protection/face protection.

Firefighters should wear self-contained breathing apparatus with full face piece operated positive pressure mode.

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**6. Accidental release measures****Personnel precautions, protective equipment and emergency procedures**

Ventilate area until material pick up is complete.

Wear proper protective equipment.

**Environmental precautions**

Prevent spills from entering sewers, watercourses or low areas.

**Methods and materials for containment and cleaning up**

Absorb spill with inert material (dry sand, earth, et al), then place in a chemical waste container.

**Preventive measures for secondary accident**

Collect spillage.



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## 7. Handling and storage

### Precautions for safe handling

#### Preventive measures

(Exposure Control for handling personnel)

Do not breathe dust/fume/gas/mist/vapors/spray.

(Protective measures against fire and explosion)

Keep away from heat/sparks/open flames/hot surfaces. – No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

(Exhaust/ventilator)

Exhaust/ventilator should be available.

(Safety treatments)

Avoid contact with skin.

Avoid contact with eyes.

#### Safety Measures

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

When using do not eat, drink or smoke.

#### Any incompatibilities

See "10.Stability and Reactivity"

#### Advice on general occupational hygiene

Wash contaminated parts thoroughly after handling.

Do not eat, drink or smoke when using this product.

Take off contaminated clothing and wash it before reuse.

#### Storage

##### Conditions for safe storage

Keep container tightly closed.

Store in a cool, dry place. Do not store in direct sunlight.

##### Container and packaging materials for safe handling

Glass

Iron

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## 8. Exposure controls/personal protection

### Control parameters

#### Adopted value

(1,4-Dioxane)

ACGIH(1996) TWA: 20ppm (Liver dam)

#### Notation

(1,4-Dioxane)

Skin

#### OSHA-PEL

1,4-DioxaneTWA: 100ppm, 360mg/m<sup>3</sup>

### Exposure controls

#### Appropriate engineering controls

Do not use in areas without adequate ventilation.

Eye wash station should be available.

Washing facilities should be available.

#### Individual protection measures

##### Respiratory protection

Wear respiratory protection.

**Hand protection**

Wear protective gloves.

**Eye protection**

Wear eye/face protection.

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**9. Physical and Chemical Properties****Information on basic physical and chemical properties**

Physical state: Liquid

Color: Colorless, Clear

Odor: Characteristic odour

Melting point/Freezing point: 12°C

Boiling point or initial boiling point: 101°C

Boiling range data is not available.

Flammability (gases, liquids and solids) data is not available.

Lower and upper explosion limit/flammability limit:

Lower explosion limit: 2.0 vol %

Upper explosion limit: 22.0 vol %

Flash point: (1,4-Dioxane)(C.C.) 12°C

Auto-ignition temperature: 180°C

Decomposition temperature data is not available.

pH data is not available.

Kinematic viscosity data is not available.

Solubility:

Solubility in water: Miscible

n-Octanol/water partition coefficient: log Pow=0.27

Vapor pressure: 3.9 kPa (20 °C)

Density and/or relative density: 1.03

Relative vapor density (Air=1): 3

Relative density of the Vapor/air - mixture at 20°C (Air = 1): 1.08

No Particle characteristics data is not available.

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**10. Stability and Reactivity****Reactivity**

Not available.

**Chemical stability**

Stable under normal storage/handling conditions.

**Possibility of hazardous reactions**

The vapour is heavier than air and may travel along the ground; distant ignition possible.

The substance can form explosive peroxides on exposure to air. Reacts with oxidants and strong acids. Reacts violently with some catalysts. (ICSC 0041)

**Conditions to avoid**

Contact with incompatible materials.

Contact with fire source.

**Incompatible materials**

Strong acids, Oxidizing agents

**Hazardous decomposition products**

Carbon oxides, Explosive peroxides



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## 11. Toxicological Information

### Information on toxicological effects

#### Acute toxicity

##### Acute toxicity (Dermal)

[GHS Cat. Japan, base data]

(1,4-Dioxane)

rat LD50=2100mg/kg (CERI/NITE risk assessment, 2006)

##### Acute toxicity (Inhalation)

[GHS Cat. Japan, base data]

(1,4-Dioxane)

vapor: rat LC50=9158ppm/4hr (CERI/NITE risk assessment, 2006)

#### Irritant properties

##### Skin corrosion/irritation

[GHS Cat. Japan, base data]

(1,4-Dioxane)

rabbit moderate irritation (CERI/NITE risk assessment, 2006)

##### Serious eye damage/irritation

[GHS Cat. Japan, base data]

(1,4-Dioxane)

human/rabbit (EU-RAR No.21, 2002 et al)

Allergenic and sensitizing effects data is not available.

Mutagenic effects data is not available.

#### Carcinogenicity

[GHS Cat. Japan, base data]

(1,4-Dioxane)

cat.1B; (MHLW carcinogenicity examination, 1990)

(1,4-Dioxane)

IARC-Gr.2B : Possibly carcinogenic to humans

(1,4-Dioxane)

ACGIH-A3(1996) : Confirmed Animal Carcinogen with Unknown Relevance to Humans

(1,4-Dioxane)

EU-Category 2; Substances suspected human carcinogens

Reproductive toxicity data is not available.

#### STOT

##### STOT-single exposure

[cat.1]

[GHS Cat. Japan, base data]

(1,4-Dioxane)

CNS (MOE risk assessment vol.2, 2003)

[cat.3 (resp. irrit.)]

[GHS Cat. Japan, base data]

(1,4-Dioxane)

respiratory tract irritation (ATSDR, 2007)

[cat.3 (drow./dizz.)]

[GHS Cat. Japan, base data]

(1,4-Dioxane)

narcosis (ATSDR, 2007)

##### STOT-repeated exposure

[cat.1]

[GHS Cat. Japan, base data]

(1,4-Dioxane)

kidney; liver; CNS (CERI/NITE risk assessment, 2004)

[cat.2]



[GHS Cat. Japan, base data]

(1,4-Dioxane)

respiratory apparatus (MOE risk assessment vol.2, 2003)

Aspiration hazard data is not available.

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## 12. Ecological Information

Ecotoxicity

Aquatic toxicity

Hazardous to the aquatic environment (Acute)

[GHS Cat. Japan, base data]

(1,4-Dioxane)

Fish (top minnow) LC50 > 100mg/L/96hr (MOE Japan, 1995)

Water solubility

(1,4-Dioxane)

100 g/100 ml (PHYSPROP\_DB, 2005)

Persistence and degradability

Persistence and degradability data is not available.

Bioaccumulative potential

(1,4-Dioxane)

log Pow=-0.27 (ICSC, 2008)

Mobility in soil

Mobility in soil data is not available.

Other adverse effects

Ozone depleting chemical data is not available.

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## 13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging

Waste treatment methods

Dispose of contents/container in accordance with local/national regulation.

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## 14. Transport Information

UN No.: 1165

Proper Shipping Name :

DIOXANE

Class or division : 3

Packing group : II

ERG GUIDE No.: 127

IMDG Code (International Maritime Dangerous Goods Regulations)

UN No.: 1165

Proper Shipping Name :

DIOXANE

Class or division : 3

Packing group : II

IATA Dangerous Goods Regulations

UN No.: 1165

Proper Shipping Name :

DIOXANE

Class or division : 3

Hazard labels : Flamm.liquid

Packing group : II

**Environmental hazards**

MARPOL Annex III – Prevention of pollution by harmful substances

Marine pollutants (yes/no) : no

MARPOL Annex V – Prevention of pollution by garbage discharge

Carcinogenicity: cat.1, 1A, 1B

1,4-Dioxane

Specific target organ toxicity – repeated exposure: cat.1

1,4-Dioxane

Transport in bulk according to Annex II of MARPOL73/78 and IBC Code

Noxious Liquid ; Cat. Y

1,4-Dioxane

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**15. Regulatory Information**

Safety, health and environmental regulations/legislation specific for the substance or mixture

US Federal Regulations

Chemicals listed in TSCA Inventory

1,4-Dioxane

Other regulatory information

Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

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**16. Other information**

GHS classification and labelling

Flam. Liq. 2: H225 Highly flammable liquid and vapor

Acute Tox. 4: H332 Harmful if inhaled

Skin Irrit. 2: H315 Causes skin irritation

Eye Irrit. 2A: H319 Causes serious eye irritation

Carc. 1B: H350 May cause cancer

STOT SE 1: H370 Causes damage to organs after single exposure

STOT SE 3: H335 May cause respiratory irritation

STOT SE 3: H336 May cause drowsiness or dizziness

STOT RE 1: H372 Causes damage to organs through prolonged or repeated exposure

Reference Book

Globally Harmonized System of classification and labelling of chemicals, (7th revised edition, 2017), UN

Recommendations on the TRANSPORT OF DANGEROUS GOODS 20th edit., 2017 UN

IMDG Code, 2018 Edition (Incorporating Amendment 39-18)

IATA Dangerous Goods Regulations (61th Edition) 2020

Classification, labelling and packaging of substances and mixtures (Table 3 ECNO6182012)

2016 EMERGENCY RESPONSE GUIDEBOOK (US DOT)

2020 TLVs and BEIs. (ACGIH)

<http://monographs.iarc.fr/ENG/Classification/index.php>

Supplier's data/information

General Disclaimer

This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.

The GHS classification data given here is based on current Japan official data (NITE



**KISHIDA**

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