



Safety Data Sheet

Section 1. Identification of the substance/mixture and of the company/undertaking

Product identifier:

Product name: Cyclohexanone

SDS No. : 1932E-5

Relevant identified uses of the substance or mixture and uses advised against

Research and Development

Details of the supplier of the safety data sheet

Manufacturer/Supplier: KISHIDA CHEMICAL CO., LTD.

Address: 3-1, Honmachibashi, Chuo-ku, Osaka, JAPAN

Division: Chemical Safety Management Department

Telephone number: +81-6-6946-8061

FAX: +81-6-6946-1607

Section 2. Hazards identification

GHS classification and label elements of the product

Classification of the substance or mixture

PHYSICAL AND CHEMICAL HAZARDS

Flammable liquids: Category 3

HEALTH HAZARDS

Acute toxicity (Oral): Category 4

Acute toxicity (Dermal): Category 3

Acute toxicity (Inhalation): Category 3

Skin corrosion/irritation: Category 2

Serious eye damage/eye irritation: Category 2A

Skin sensitization: Category 1

Germ cell mutagenicity: Category 2

Reproductive toxicity: Category 2

Specific target organ toxicity – single exposure: Category 1 (respiratory system)

Specific target organ toxicity – single exposure: Category 2 (central nervous system)

Specific target organ toxicity – single exposure: Category 3 (Narcotic effects)

Specific target organ toxicity – repeated exposure: Category 1 (central nervous system, bone)

(Note) GHS classification without description: Not classified/Classification not possible

Label elements



Signal word: Danger

HAZARD STATEMENT

H226 Flammable liquid and vapor

H302 Harmful if swallowed

H311 Toxic in contact with skin

H331 Toxic if inhaled

H315 Causes skin irritation

H319 Causes serious eye irritation



- H317 May cause an allergic skin reaction
- H341 Suspected of causing genetic defects
- H361 Suspected of damaging fertility or the unborn child
- H370 Causes damage to organs (respiratory system)
- H371 May cause damage to organs (central nervous system)
- H336 May cause drowsiness or dizziness
- H372 Causes damage to organs through prolonged or repeated exposure (central nervous system, bone)

PRECAUTIONARY STATEMENT**Prevention**

- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P233 Keep container tightly closed.
- P240 Ground and bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting equipment.
- P242 Use non-sparking tools.
- P243 Take action to prevent static discharges.
- P260 Do not breathe dust/fume/gas/mist/vapors/spray.
- P271 Use only outdoors or in a well-ventilated area.
- P264 Wash contaminated parts thoroughly after handling.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P270 Do not eat, drink or smoke when using this product.

Response

- P370 + P378 In case of fire: Use appropriate media to extinguish.
- P314 Get medical advice/attention if you feel unwell.
- P308 + P313 IF exposed or concerned: Get medical advice/attention.
- P311 Call a POISON CENTER/doctor/physician.
- P312 Call a POISON CENTER/doctor/physician if you feel unwell.
- P308 + P311 IF exposed or concerned: Call a POISON CENTER/doctor/physician.
- P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
- P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
- P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
- P361 + P364 Take off immediately all contaminated clothing and wash it before reuse.
- P362 + P364 Take off contaminated clothing and wash it before reuse.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P337 + P313 If eye irritation persists: Get medical advice/attention.
- P330 IF SWALLOWED: Rinse mouth.
- P301 + P312 IF SWALLOWED: Call a POISON CENTER/doctor/physician if you feel unwell.

Storage

- P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
- P403 + P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

Disposal

- P501 Dispose of contents/container in accordance with local/national regulation.

Specific adverse human health effects



See "11. Toxicological Information".

Section 3. Composition/information on ingredients

Mixture/Substance selection:

Substance

Ingredient name	Content (%)	CAS RN	ENCS	Chemical formula
Cyclohexanone	≥98	108-94-1	3-2376	C6H10O

Note : The figures shown above are not the specifications of the product.

Section 4. First-aid measures

Descriptions of first-aid measures

General measures

Get medical advice/attention if you feel unwell.

IF INHALED

Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER/doctor/physician.

IF INHALED: Call a POISON CENTER/doctor/physician if you feel unwell.

IF ON SKIN

Take off immediately all contaminated clothing. Rinse skin with water or shower.

Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

IF IN EYES

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF SWALLOWED

Rinse mouth.

IF SWALLOWED: Call a POISON CENTER/doctor/physician if you feel unwell.

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

Use appropriate extinguishing media suitable for surrounding facilities.

In case of fire, use spraying loaded liquid, foam (water-soluble liquid: alcohol-resistant foam), inactive gases, dry powder, dry sand to extinguish.

*Fire Service Act Group 4 Hazardous Materials

Unsuitable extinguishing media

Indoor Fire Plug System or Outdoor Fire Plug System

Sprinkler System

Dry Chemical Extinguishing System—Others (except for phosphates etc., Hydrogen Carbonates etc.)

Fire Extinguisher Discharging Jet Water/Spraying Water

Fire Extinguisher Discharging Jet Loaded Liquid

Fire Extinguisher Discharging Dry Extinguishing agents—Others (except for phosphates etc., Hydrogen Carbonates etc.)



Water Bucket or Water Tank

*Cabinet Order Concerning the Control of Hazardous Materials (Attached Table 5) Group 4
Hazardous Materials

Specific hazards arising from the substance or mixture

Fire may produce irritating, corrosive and/or toxic gases.

Runoff from fire control or dilution water may cause pollution.

See "10.Stability and Reactivity".

Advice for firefighters

Specific fire-fighting measures

Evacuate non-essential personnel to safe area.

Special protective equipment and precautions for fire-fighters

Wear fire resistant or flame retardant clothing.

Wear protective gloves/protective clothing/eye protection/face protection.

Firefighters should wear self-contained breathing apparatus with a full facepiece operated in the positive pressure mode.

Section 6. Accidental release measures

Personnel precautions, protective equipment and emergency procedures

Keep unauthorized personnel away.

Ventilate area until material pick up is complete.

Wear proper protective equipment.

Environmental precautions

Prevent spills from entering sewers, watercourses, low areas or rivers. To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for containment and cleaning up

Liquid: Absorb spill with inert material (dry sand, earth, et al), then place in a chemical waste container.

Solid: Sweep up, place in a bag and hold for waste disposal.

Preventive measures for secondary accident

Collect spillage.

Section 7. Handling and storage

Precautions for safe handling

Preventive measures

(Exposure Control for handling personnel)

Do not breathe dust/fume/gas/mist/vapors/spray.

(Protective measures against fire and explosion)

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Ground and bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting equipment.

Use non-sparking tools.

Take action to prevent static discharges.

(Exhaust/ventilator)

Exhaust/ventilator should be available.

(Precautions)

Avoid contact with skin.

Avoid contact with eyes.

**Safety Measures**

- Do not handle until all safety precautions have been read and understood.
- Use only outdoors or in a well-ventilated area.
- Wear protective gloves/protective clothing/eye protection/face protection.
- Wash hands and contaminated parts thoroughly after handling.
- When using do not eat, drink or smoke.

Any incompatibilities

- See "10.Stability and Reactivity".

Advice on general occupational hygiene

- Wash contaminated parts thoroughly after handling.
- Do not eat, drink or smoke when using this product.
- Contaminated work clothing should not be allowed out of the workplace.
- Take off immediately all contaminated clothing and wash it before reuse.

Storage**Conditions for safe storage**

- Keep container tightly closed.
- Store locked up. (P405)
- Store in a cool, dry place. Do not store in direct sunlight.
- Storage in accordance with local/national regulation.

Container and packaging materials for safe handling

- Use closed unbreakable containers.

Section 8. Exposure controls/personal protection**Control parameters****Administrative Control Levels and Concentration standard value**

- Japan control value 20ppm

Occupational Exposure Limit**The Japan Society for Occupational Health**

- 25ppm; 100mg/m³

ACGIH

- TWA: 20ppm; STEL: 50ppm (Eye & URT irr)

Notation

- Skin

Exposure controls**Appropriate engineering controls**

- Do not use in areas without adequate ventilation.
- Eye wash station should be available.
- Washing facilities should be available.

Individual protection measures

- Recommend to use protective equipment in conformity with the standards.
- Use appropriate protective equipment in accordance with local/national regulation.

Respiratory protection

- Wear respiratory protection (dust-proof mask/gas mask). Select chemical cartridge corresponding to type of gases when using a gas mask.

Hand protection

- Wear impervious protective glove.

Eye protection

- Wear eye/face protection. Wear safety goggles in cases gas is generated.

Skin and body protection



Wear protective clothing.

Section 9. Physical and Chemical Properties

Information on basic physical and chemical properties

Physical state: Liquid

Color: Colorless to pale yellow

Odor: Characteristic odor

Melting point/Freezing point: -32.1°C

Boiling point or initial boiling point: (Cyclohexanone)156°C

Boiling range data is not available.

Flammability data is not available.

Lower and upper explosion limit/flammability limit:

Lower explosion limit: 1.1 vol % (100°C)

Upper explosion limit: 9.4 vol % (100°C)

Flash point: (Cyclohexanone)(C.C.) 44°C

Auto-ignition temperature: (Cyclohexanone)420°C

Decomposition temperature data is not available.

pH data is not available.

Kinematic viscosity data is not available.

Solubility:

Solubility in water: 8.7 g/100 ml (20°C)

Solubility in solvent data is not available.

Partition coefficient n-octanol/water: log Pow0.81

Vapor pressure: 500 Pa (20°C)

Density and/or relative density: 0.95

Relative vapor density (Air=1): 3.4

Relative density of the Vapor/air - mixture at 20°C (Air = 1): 1.01

Particle characteristics data is not available.

Other information

Other information is not available.

Section 10. Stability and Reactivity

Reactivity

Not available.

Chemical stability

Stable under normal storage/handling conditions.

Possibility of hazardous reactions

The vapour is heavier than air. As a result of flow, agitation, etc., electrostatic charges can be generated.

Reacts with strong oxidants such as nitric acid. This generates fire and explosion hazard.(ICSC 0425)

Conditions to avoid

Contact with incompatible materials.

Contact with fire source.

Incompatible materials

Strong oxidizing agents

Hazardous decomposition products

Carbon oxides



Section 11. Toxicological Information

Information on toxicological effects

Acute toxicity

Acute toxicity (Oral)

[Product]

Category 4, Harmful if swallowed

[Data for components of the product]

[NITE-CHRIP]

rat LD50: 800 – 1600 mg/kg (source: NITE)

Acute toxicity (Dermal)

[Product]

Category 3, Toxic in contact with skin

[Data for components of the product]

[NITE-CHRIP]

rabbit LD50: 947 mg/kg (source: NITE)

Acute toxicity (Inhalation)

[Product]

Category 3, Toxic if inhaled

[Data for components of the product]

[NITE-CHRIP]

vapor: rat LC50: 2450 ppm (source: NITE)

mist: rat LC50: 8000 ppm (source: NITE)

Irritant properties

Skin corrosion/irritation

[Product]

Category 2, Causes skin irritation

[Data for components of the product]

[NITE-CHRIP]

Category 2 (source: NITE)

Serious eye damage/irritation

[Product]

Category 2A, Causes serious eye irritation

[Data for components of the product]

[NITE-CHRIP]

Category 2A (source: NITE)

Sensitization

Skin sensitization

[Product]

Category 1, May cause an allergic skin reaction

[Data for components of the product]

[NITE-CHRIP]

Category 1 (source: NITE)

Germ cell mutagenicity

[Product]

Category 2, Suspected of causing genetic defects

[Data for components of the product]

[NITE-CHRIP]

Category 2 (source: NITE)

Carcinogenicity



[Data for components of the product]

[IARC]

Group 3 : Not classifiable as to its carcinogenicity to humans

[ACGIH]

A3: Confirmed Animal Carcinogen with Unknown Relevance to Humans

Reproductive toxicity

[Product]

Category 2, Suspected of damaging fertility or the unborn child

[Data for components of the product]

[NITE-CHRIP]

Category 2 (source: NITE)

Specific target organ toxicity (STOT)

STOT-single exposure

[Product]

Category 1, Causes damage to organs

Category 2, May cause damage to organs

Category 3, May cause drowsiness or dizziness

[Data for components of the product]

[NITE-CHRIP]

Category 1 (respiratory system), Category 2 (central nervous system), Category 3 (Narcotic effects) (source: NITE)

STOT-repeated exposure

[Product]

Category 1, Causes damage to organs through prolonged or repeated exposure

[Data for components of the product]

[NITE-CHRIP]

Category 1 (central nervous system, bone) (source: NITE)

Aspiration hazard data is not available.

Section 12. Ecological Information

Toxicity

Aquatic toxicity

[Data for components of the product]

Hazardous to the aquatic environment, short-term (acute)

[NITE-CHRIP]

Fish (Fathead minnow) 96-hour LC50: 527 mg/L (source: NITE)

Crustacea (Daphnia magna) 24-hour EC50: 800 mg/L (source: NITE)

Water solubility

25000 mg/L (source: NITE)

Persistence and degradability

Persistence and degradability data is not available.

Bioaccumulative potential

[Data for components of the product]

log Pow: 0.81 (source: ICSC, 2004)

Mobility in soil

Mobility in soil data is not available.

Other adverse effects

Ozone depleting chemical data is not available.



Section 13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging

Waste treatment methods

Dispose of contents/container as industrial waste. Accordance with local/national regulation.

Section 14. Transport Information

UN Number or ID Number : 1915

UN Proper Shipping Name :

CYCLOHEXANONE

Class or division (Transport hazard class) : 3

Packing group : III

ERG GUIDE No.: 127

IMDG Code (International Maritime Dangerous Goods Regulations)

UN Number or ID Number : 1915

UN Proper Shipping Name :

CYCLOHEXANONE

Class or division (Transport hazard class) : 3

Packing group : III

IATA (Dangerous Goods Regulations)

UN Number or ID Number : 1915

UN Proper Shipping Name :

CYCLOHEXANONE

Class or division (Transport hazard class) : 3

Hazard labels : Flamm. liquid

Packing group : III

Environmental hazards

Marine pollutants (yes/no) : no

Section 15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

U.S. Toxic Substances Control Act (TSCA) Inventory

Chemicals listed in TSCA Inventory

Applicable

Other regulatory information

Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

Section 16. Other information

References and sources for data

Globally Harmonized System of classification and labelling of chemicals, UN

Recommendations on the TRANSPORT OF DANGEROUS GOODS 23rd edit., 2023 UN

IMDG Code, 2024 Edition (Incorporating Amendment 42-24)

IATA Dangerous Goods Regulations (66th Edition) 2025

2024 EMERGENCY RESPONSE GUIDEBOOK (US DOT)



2025 TLVs and BEIs. (ACGIH)

JIS Z 7252 : 2019

JIS Z 7253 : 2019

Recommendation of occupational exposure limits (2023-2024) (JSOH)

Supplier's data/information

General Disclaimer

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Please provide SDS to customers for selling or transferring.

All chemicals have unknown hazard. Handle the product with care.

This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.

The GHS classification data given here is based on current Data published in Japan (National Institute of Technology and Evaluation (NITE) Chemical Risk Information Platform (NITE-CHRIP), up to FY2024).