



## Safety Data Sheet

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### Section 1. Identification of the substance/mixture and of the company/undertaking

Product identifier:

Product name: o-Xylene

SDS No. : 8615E-5

Relevant identified uses of the substance or mixture and uses advised against

Research and Development

Details of the supplier of the safety data sheet

Manufacturer/Supplier: KISHIDA CHEMICAL CO., LTD.

Address: 3-1, Honmachibashi, Chuo-ku, Osaka, JAPAN

Division: Chemical Safety Management Department

Telephone number: +81-6-6946-8061

FAX: +81-6-6946-1607

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### Section 2. Hazards identification

GHS classification and label elements of the product

Classification of the substance or mixture

PHYSICAL AND CHEMICAL HAZARDS

Flammable liquids: Category 3

HEALTH HAZARDS

Acute toxicity (Inhalation): Category 4

Carcinogenicity: Category 1B

Specific target organ toxicity – single exposure: Category 1 (central nervous system)

Specific target organ toxicity – single exposure: Category 3 (Respiratory tract irritation)

Specific target organ toxicity – single exposure: Category 3 (Narcotic effects)

Aspiration hazard: Category 1

ENVIRONMENT HAZARDS

Hazardous to the aquatic environment, short-term (acute): Category 1

Hazardous to the aquatic environment, long-term (chronic): Category 2

(Note) GHS classification without description: Not classified/Classification not possible

Label elements



Signal word: Danger

HAZARD STATEMENT

H226 Flammable liquid and vapor

H332 Harmful if inhaled

H350 May cause cancer

H370 Causes damage to organs (central nervous system)

H335 May cause respiratory irritation

H336 May cause drowsiness or dizziness

H304 May be fatal if swallowed and enters airways

H400 Very toxic to aquatic life

H411 Toxic to aquatic life with long lasting effects

**PRECAUTIONARY STATEMENT****Prevention**

- P202 Do not handle until all safety precautions have been read and understood.  
P273 Avoid release to the environment.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 Keep container tightly closed.  
P240 Ground and bond container and receiving equipment.  
P241 Use explosion-proof electrical/ventilating/lighting equipment.  
P242 Use non-sparking tools.  
P243 Take action to prevent static discharges.  
P260 Do not breathe dust/fume/gas/mist/vapors/spray.  
P271 Use only outdoors or in a well-ventilated area.  
P264 Wash contaminated parts thoroughly after handling.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P270 Do not eat, drink or smoke when using this product.

**Response**

- P370 + P378 In case of fire: Use appropriate media to extinguish.  
P391 Collect spillage.  
P308 + P313 IF exposed or concerned: Get medical advice/attention.  
P312 Call a POISON CENTER/doctor/physician if you feel unwell.  
P308 + P311 IF exposed or concerned: Call a POISON CENTER/doctor/physician.  
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
P331 IF SWALLOWED: Do NOT induce vomiting.  
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

**Storage**

- P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.

**Disposal**

- P501 Dispose of contents/container in accordance with local/national regulation.

**Specific adverse human health effects**

See "11. Toxicological Information".

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**Section 3. Composition/information on ingredients**

Mixture/Substance selection:

Substance

Ingredient name	Content (%)	CAS No.	ENCS	Chemical formula
o-Xylene	≥98	95-47-6	3-3;3-60	C <sub>8</sub> H <sub>10</sub>

Note : The figures shown above are not the specifications of the product.

**Impurities**

Cumene <0.40% (CAS No.98-82-8)



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**Section 4. First-aid measures**

## Descriptions of first-aid measures

## General measures

IF exposed or concerned: Get medical advice/attention.

Call a POISON CENTER/doctor/physician if you feel unwell.

## IF INHALED

Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER/doctor/physician if you feel unwell.

## IF ON SKIN

Take off immediately all contaminated clothing. Rinse skin with water or shower.

If skin irritation or rash occurs: Get medical advice/attention.

## IF IN EYES

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

## IF SWALLOWED

Rinse mouth.

Do NOT induce vomiting.

Immediately call a POISON CENTER/doctor/physician.

Call a POISON CENTER/doctor/physician if you feel unwell.

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**Section 5. Fire-fighting measures**

## Extinguishing media

## Suitable extinguishing media

Use appropriate extinguishing media suitable for surrounding facilities.

In case of fire, use spraying loaded liquid, foam (water-soluble liquid: alcohol-resistant foam), inactive gases, dry powder, dry sand to extinguish.

\*Fire Service Act Group 4 Hazardous Materials

## Unsuitable extinguishing media

Indoor Fire Plug System or Outdoor Fire Plug System

Sprinkler System

Dry Chemical Extinguishing System—Others (except for phosphates etc., Hydrogen Carbonates etc.)

Fire Extinguisher Discharging Jet Water/Spraying Water

Fire Extinguisher Discharging Jet Loaded Liquid

Fire Extinguisher Discharging Dry Extinguishing agents—Others (except for phosphates etc., Hydrogen Carbonates etc.)

Water Bucket or Water Tank

\*Cabinet Order Concerning the Control of Hazardous Materials (Attached Table 5) Group 4 Hazardous Materials

## Specific hazards arising from the substance or mixture

Fire may produce irritating, corrosive and/or toxic gases.

Runoff from fire control or dilution water may cause pollution.

See "10.Stability and Reactivity".

## Advice for firefighters

## Specific fire-fighting measures

Evacuate non-essential personnel to safe area.

Special protective equipment and precautions for fire-fighters



Wear fire resistant or flame retardant clothing.  
Wear protective gloves/protective clothing/eye protection/face protection.  
Firefighters should wear self-contained breathing apparatus with a full facepiece operated in the positive pressure mode.

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## Section 6. Accidental release measures

Personnel precautions, protective equipment and emergency procedures

Keep unauthorized personnel away.  
Ventilate area until material pick up is complete.  
Wear proper protective equipment.

Environmental precautions

Prevent spills from entering sewers, watercourses, low areas or rivers. To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for containment and cleaning up

Absorb spill with inert material (dry sand, earth, et al), then place in a chemical waste container.

Preventive measures for secondary accident

Collect spillage.

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## Section 7. Handling and storage

Precautions for safe handling

Preventive measures

(Exposure Control for handling personnel)

Do not breathe dust/fume/gas/mist/vapors/spray.

(Protective measures against fire and explosion)

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Ground and bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting equipment.

Use non-sparking tools.

Take action to prevent static discharges.

(Exhaust/ventilator)

Exhaust/ventilator should be available.

(Safety treatments)

Avoid contact with skin.

Avoid contact with eyes.

Safety Measures

Do not handle until all safety precautions have been read and understood.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

Wash hands et al thoroughly after handling.

When using do not eat, drink or smoke.

Any incompatibilities

See "10.Stability and Reactivity".

Advice on general occupational hygiene

Wash contaminated parts thoroughly after handling.

Do not eat, drink or smoke when using this product.

Storage

**Conditions for safe storage**

- Keep container tightly closed.
- Store locked up. (P405)
- Store in a cool, dry place. Do not store in direct sunlight.
- Storage in accordance with local/national regulation.

**Container and packaging materials for safe handling**

- Use closed unbreakable containers.

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**Section 8. Exposure controls/personal protection****Control parameters****Control value and Concentration standard value**

(o-Xylene)

Japan control value 50ppm

(Cumene)

Concentration standard value TWA: 10ppm

**Adopted value**

(o-Xylene)

JSOH(2001) 50ppm; 217mg/m<sup>3</sup>

(Cumene)

JSOH(2019) 10ppm; 50mg/m<sup>3</sup> (skin)

(o-Xylene)

ACGIH(2021) TWA: 20ppm (Eye &amp; URT irr; hematologic eff; CNS impair)

(Cumene)

ACGIH(2021) TWA: 5ppm (URT adenoma; neurological eff)

**Exposure controls****Appropriate engineering controls**

- Do not use in areas without adequate ventilation.
- Eye wash station should be available.
- Washing facilities should be available.

**Individual protection measures**

- Recommend to use protective equipment in conformity with the standards.
- Use appropriate protective equipment in accordance with local/national regulation.

**Respiratory protection**

- Wear respiratory protection (dust-proof mask/gas mask). Select chemical cartridge corresponding to type of gases when using a gas mask.

**Hand protection**

- Wear impervious protective glove.

**Eye protection**

- Wear eye/face protection. Wear safety goggles in cases gas is generated.

**Skin and body protection**

- Wear protective clothing.

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**Section 9. Physical and Chemical Properties****Information on basic physical and chemical properties**

Physical state: Liquid

Color: Colorless

Odor: Characteristic odour

Melting point/Freezing point: -25°C



Boiling point or initial boiling point: (o-Xylene)144°C

Boiling range data is not available.

Flammability (gases, liquids and solids) data is not available.

Lower and upper explosion limit/flammability limit:

Lower explosion limit: 0.9 vol %

Upper explosion limit: 6.7 vol %

Flash point: (o-Xylene)(C.C.) 32°C

Auto-ignition temperature: (o-Xylene)463°C

Decomposition temperature data is not available.

pH data is not available.

Kinematic viscosity data is not available.

Solubility:

Solubility in water: None

Solubility in solvent data is not available.

n-Octanol/water partition coefficient: log Pow3.12

Vapor pressure: 0.7 kPa (20 °C)

Density and/or relative density: 0.88

Relative vapor density (Air=1): 3.7

Relative density of the Vapor/air – mixture at 20°C (Air = 1): 1.02

Particle characteristics data is not available.

Other information

Other information is not available.

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## Section 10. Stability and Reactivity

Reactivity

Not available.

Chemical stability

Stable under normal storage/handling conditions.

Possibility of hazardous reactions

As a result of flow, agitation, etc., electrostatic charges can be generated.

Reacts with strong acids and strong oxidants. (ICSC 0084)

Conditions to avoid

Contact with incompatible materials.

Contact with fire source.

Incompatible materials

Strong acids, Strong oxidizing agents

Hazardous decomposition products

Carbon oxides

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## Section 11. Toxicological Information

Information on toxicological effects

Acute toxicity

Acute toxicity (Oral)

[Data for components of the product]

[NITE-CHRIP]

(o-Xylene)

rat LD50: 3608 mg/kg (source: NITE)

(Cumene)



rat LD50: 2700 mg/kg (source: NITE)

Acute toxicity (Dermal)

[Data for components of the product]

[NITE-CHRIP]

(o-Xylene)

rabbit LD50: > 3160 mg/kg (source: NITE)

(Cumene)

rabbit LD50: > 3160 mg/kg (source: NITE)

Acute toxicity (Inhalation)

[Product]

Category 4, Harmful if inhaled

[Data for components of the product]

[NITE-CHRIP]

(o-Xylene)

vapor: rat LC50: 4330 ppm (6-hour) (converted 4-hour equivalent value: 5303 ppm) (source: NITE)

(Cumene)

vapor: mouse LC50: 2000 ppm (7-hour) (converted 4-hour equivalent value: 2645 ppm) (source: NITE)

mist: rat LC50: 39.3 mg/L (4-hour) (source: NITE)

Irritant properties

Skin corrosion/irritation data is not available.

Serious eye damage/irritation

[Data for components of the product]

[NITE-CHRIP]

(Cumene)

Category 2B (source: NITE)

Allergenic and sensitizing effects data is not available.

Mutagenic effects data is not available.

Carcinogenicity

[Product]

Category 1B, May cause cancer

[Data for components of the product]

[NITE-CHRIP]

(Cumene)

Category 1B (source: NITE)

[IARC]

(Cumene)

Group 2B : Possibly carcinogenic to humans

[ACGIH]

(o-Xylene)

A4(2021) : Not Classifiable as a Human Carcinogen

(Cumene)

A3(2021) : Confirmed Animal Carcinogen with Unknown Relevance to Humans

[NTP]

(Cumene)

RAHC : Reasonably Anticipated to be Human Carcinogens

[EU]

(Cumene)

Category 1B; Substances presumed to have carcinogenic potential for humans



Reproductive toxicity data is not available.

Specific target organ toxicity (STOT)

STOT-single exposure

[Product]

Category 1, Causes damage to organs

Category 3, May cause respiratory irritation

Category 3, May cause drowsiness or dizziness

[Data for components of the product]

[NITE-CHRIP]

(o-Xylene)

Category 1 (central nervous system), Category 3 (Respiratory tract irritation), Category 3 (Narcotic effects) (source: NITE)

(Cumene)

Category 3 (Respiratory tract irritation), Category 3 (Narcotic effects) (source: NITE)

STOT-repeated exposure data is not available.

Aspiration hazard

[Product]

Category 1, May be fatal if swallowed and enters airways

[Data for components of the product]

[NITE-CHRIP]

(o-Xylene)

Category 1 (source: NITE)

(Cumene)

Category 1 (source: NITE)

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## Section 12. Ecological Information

Toxicity

Aquatic toxicity

[Product]

Category 1, Very toxic to aquatic life

Category 2, Toxic to aquatic life with long lasting effects

[Data for components of the product]

Hazardous to the aquatic environment, short-term (acute)

[NITE-CHRIP]

(o-Xylene)

Algae (*Desmodesmus subspicatus*) 72-hour ErC50: 0.799 mg/L (source: NITE)

Fish (*Oryzias latipes*) 96-hour LC50: 7.424 mg/L (source: NITE)

(Cumene)

Crustacea (*Mysidopsis bahia*) 96-hour LC50: 1.2 mg/L (source: NITE)

Fish (*Oncorhynchus mykiss*) 96-hour LC50: 2.7 mg/L (source: NITE)

Hazardous to the aquatic environment, long-term (chronic)

[NITE-CHRIP]

(o-Xylene)

Crustacea (*Daphnia magna*) 21-day NOEC: 0.407 mg/L (source: NITE)

(Cumene)

Algae (*Desmodesmus subspicatus*) 72-hour NOEC: 0.22 mg/L (source: NITE)

Crustacea (*Daphnia magna*) 21-day NOEC: 0.35 mg/L (source: NITE)

Water solubility

(o-Xylene)





none (source: ICSC, 2002)

(Cumene)

very poor (0.02 g/100 mL , 20°C) (source: ICSC, 2014)

Persistence and degradability

[Data for components of the product]

(Cumene)

Not rapidly degradable (Degradation rate: 13%) (84/449/EEC) (source: NITE)

Bioaccumulative potential

[Data for components of the product]

(o-Xylene)

log Pow: 3.12 (source: NITE)

(Cumene)

log Pow: 3.66 (source: NITE)

Mobility in soil

Mobility in soil data is not available.

Other adverse effects

Ozone depleting chemical data is not available.

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### Section 13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging

Waste treatment methods

Avoid release to the environment.

Dispose of contents/container as industrial waste. Accordance with local/national regulation.

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### Section 14. Transport Information

UN Number or ID Number : 1307

UN Proper Shipping Name :

XYLENES

Class or division (Transport hazard class) : 3

Packing group : III

ERG GUIDE No.: 130

IMDG Code (International Maritime Dangerous Goods Regulations)

UN Number or ID Number : 1307

UN Proper Shipping Name :

XYLENES

Class or division (Transport hazard class) : 3

Packing group : III

IATA (Dangerous Goods Regulations)

UN Number or ID Number : 1307

UN Proper Shipping Name :

XYLENES

Class or division (Transport hazard class) : 3

Hazard labels : Flamm.liquid

Packing group : III

Environmental hazards

Marine pollutants (yes/no) : yes



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**Section 15. Regulatory Information**

Safety, health and environmental regulations/legislation specific for the substance or mixture

U.S. Toxic Substances Control Act (TSCA) Inventory

Chemicals listed in TSCA Inventory

o-Xylene; Cumene

Other regulatory information

Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

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**Section 16. Other information**

References and sources for data

Globally Harmonized System of classification and labelling of chemicals, UN

Recommendations on the TRANSPORT OF DANGEROUS GOODS 22nd edit., 2021 UN

IMDG Code, 2022 Edition (Incorporating Amendment 41-22)

IATA Dangerous Goods Regulations (65th Edition) 2024

2020 EMERGENCY RESPONSE GUIDEBOOK (US DOT)

2024 TLVs and BEIs. (ACGIH)

JIS Z 7252 : 2019

JIS Z 7253 : 2019

2023 Recommendation on TLVs (JSOH)

Supplier's data/information

General Disclaimer

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Unauthorized translation or modification is prohibited.

Please provide SDS to customers for selling or transferring.

All chemicals have unknown hazard. Handle the product with care.

This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.

The GHS classification data given here is based on current Data published in Japan (National Institute of Technology and Evaluation (NITE) Chemical Risk Information Platform (NITE-CHRIP), up to FY2023).