



## Safety Data Sheet

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### Section 1. Identification of the substance/mixture and of the company/undertaking

Product identifier:

Product name: 0.1mol/L(N/10)-Potassium hydroxide(ethanol solution)

SDS No. : A0071E-4

Relevant identified uses of the substance or mixture and uses advised against

Research and Development

Details of the supplier of the safety data sheet

Manufacturer/Supplier: KISHIDA CHEMICAL CO., LTD.

Address: 3-1, Honmachibashi, Chuo-ku, Osaka, JAPAN

Division: Chemical Safety Management Department

Telephone number: +81-6-6946-8061

FAX: +81-6-6946-1607

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### Section 2. Hazards identification

GHS classification and label elements of the product

Classification of the substance or mixture

PHYSICAL AND CHEMICAL HAZARDS

Flammable liquids: Category 2

HEALTH HAZARDS

Serious eye damage/eye irritation: Category 2

Carcinogenicity: Category 1A

Reproductive toxicity: Category 1A

Specific target organ toxicity – single exposure: Category 3 (Respiratory tract irritation)

Specific target organ toxicity – single exposure: Category 3 (Narcotic effects)

Specific target organ toxicity – repeated exposure: Category 1 (liver)

Specific target organ toxicity – repeated exposure: Category 2 (central nervous system)

(Note) GHS classification without description: Not classified/Classification not possible

Label elements



Signal word: Danger

HAZARD STATEMENT

H225 Highly flammable liquid and vapor

H319 Causes serious eye irritation

H350 May cause cancer

H360 May damage fertility or the unborn child

H335 May cause respiratory irritation

H336 May cause drowsiness or dizziness

H372 Causes damage to organs through prolonged or repeated exposure (liver)

H373 May cause damage to organs through prolonged or repeated exposure (central nervous system)

PRECAUTIONARY STATEMENT

Prevention



0.1mol/L(N/10)-Potassium hydroxide(ethanol solution),A0071E-4,2025/02/26

- P202 Do not handle until all safety precautions have been read and understood.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 Keep container tightly closed.  
P240 Ground and bond container and receiving equipment.  
P241 Use explosion-proof electrical/ventilating/lighting equipment.  
P242 Use non-sparking tools.  
P243 Take action to prevent static discharges.  
P260 Do not breathe dust/fume/gas/mist/vapors/spray.  
P271 Use only outdoors or in a well-ventilated area.  
P264 Wash contaminated parts thoroughly after handling.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P270 Do not eat, drink or smoke when using this product.

**Response**

- P370 + P378 In case of fire: Use appropriate media to extinguish.  
P314 Get medical advice/attention if you feel unwell.  
P308 + P313 IF exposed or concerned: Get medical advice/attention.  
P312 Call a POISON CENTER/doctor/physician if you feel unwell.  
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337 + P313 If eye irritation persists: Get medical advice/attention.

**Storage**

- P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.

**Disposal**

- P501 Dispose of contents/container in accordance with local/national regulation.

**Specific adverse human health effects**

See "11. Toxicological Information".

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**Section 3. Composition/information on ingredients**

Mixture/Substance selection:

Mixture

Ingredient name	Content (%)	CAS No.	ENCS	Chemical formula
Potassium hydroxide	0.68	1310-58-3	1-369	KOH
Ethanol	87	64-17-5	2-202	C <sub>2</sub> H <sub>5</sub> OH
Water	12	7732-18-5	-	H <sub>2</sub> O

Note : The figures shown above are not the specifications of the product. The content of products may exceed the figures shown above.

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**Section 4. First-aid measures**

Descriptions of first-aid measures

General measures



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Get medical advice/attention if you feel unwell.

**IF INHALED**

Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER/doctor/physician if you feel unwell.

**IF ON SKIN**

Take off immediately all contaminated clothing. Rinse skin with water or shower.

If skin irritation or rash occurs: Get medical advice/attention.

**IF IN EYES**

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

**IF SWALLOWED**

Rinse mouth.

Call a POISON CENTER/doctor/physician if you feel unwell.

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**Section 5. Fire-fighting measures**

Extinguishing media

Suitable extinguishing media

Use appropriate extinguishing media suitable for surrounding facilities.

In case of fire, use spraying loaded liquid, foam (water-soluble liquid: alcohol-resistant foam), inactive gases, dry powder, dry sand to extinguish.

\*Fire Service Act Group 4 Hazardous Materials

Unsuitable extinguishing media

Indoor Fire Plug System or Outdoor Fire Plug System

Sprinkler System

Dry Chemical Extinguishing System-Others (except for phosphates etc., Hydrogen Carbonates etc.)

Fire Extinguisher Discharging Jet Water/Spraying Water

Fire Extinguisher Discharging Jet Loaded Liquid

Fire Extinguisher Discharging Dry Extinguishing agents-Others (except for phosphates etc., Hydrogen Carbonates etc.)

Water Bucket or Water Tank

\*Cabinet Order Concerning the Control of Hazardous Materials (Attached Table 5) Group 4 Hazardous Materials

Specific hazards arising from the substance or mixture

Fire may produce irritating, corrosive and/or toxic gases.

Runoff from fire control or dilution water may cause pollution.

See "10.Stability and Reactivity".

Advice for firefighters

Specific fire-fighting measures

Evacuate non-essential personnel to safe area.

Special protective equipment and precautions for fire-fighters

Wear fire resistant or flame retardant clothing.

Wear protective gloves/protective clothing/eye protection/face protection.

Firefighters should wear self-contained breathing apparatus with a full facepiece operated in the positive pressure mode.

**Section 6. Accidental release measures**

Personnel precautions, protective equipment and emergency procedures

- Keep unauthorized personnel away.
- Ventilate area until material pick up is complete.
- Wear proper protective equipment.

Environmental precautions

- Prevent spills from entering sewers, watercourses, low areas or rivers. To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for containment and cleaning up

- Absorb spill with inert material (dry sand, earth, et al), then place in a chemical waste container.

Preventive measures for secondary accident

- Collect spillage.
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**Section 7. Handling and storage**

Precautions for safe handling

Preventive measures

(Exposure Control for handling personnel)

- Do not breathe dust/fume/gas/mist/vapors/spray.

(Protective measures against fire and explosion)

- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- Ground and bond container and receiving equipment.
- Use explosion-proof electrical/ventilating/lighting equipment.
- Use non-sparking tools.
- Take action to prevent static discharges.

(Exhaust/ventilator)

- Exhaust/ventilator should be available.

(Safety treatments)

- Avoid contact with skin.
- Avoid contact with eyes.

Safety Measures

- Do not handle until all safety precautions have been read and understood.
- Use only outdoors or in a well-ventilated area.
- Wear protective gloves/protective clothing/eye protection/face protection.
- Wash hands et al thoroughly after handling.
- When using do not eat, drink or smoke.

Any incompatibilities

- See "10.Stability and Reactivity".

Advice on general occupational hygiene

- Wash contaminated parts thoroughly after handling.
- Do not eat, drink or smoke when using this product.

Storage

Conditions for safe storage

- Keep container tightly closed.
- Store locked up. (P405)
- Store in a cool, dry place. Do not store in direct sunlight.
- Storage in accordance with local/national regulation.



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Container and packaging materials for safe handling  
Use closed unbreakable containers.

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## Section 8. Exposure controls/personal protection

### Control parameters

Control value and concentration standard value are not available in ISHA.

### Adopted value

(Potassium hydroxide)

JSOH(1978) (ceiling) 2mg/m<sup>3</sup>

(Potassium hydroxide)

ACGIH(1992) STEL: C 2mg/m<sup>3</sup> (URT, eye & skin irr)

(Ethanol)

ACGIH(2009) STEL: 1000ppm (URT irr)

### Exposure controls

#### Appropriate engineering controls

Do not use in areas without adequate ventilation.

Eye wash station should be available.

Washing facilities should be available.

#### Individual protection measures

Recommend to use protective equipment in conformity with the standards.

Use appropriate protective equipment in accordance with local/national regulation.

#### Respiratory protection

Wear respiratory protection (dust-proof mask/gas mask). Select chemical cartridge corresponding to type of gases when using a gas mask.

#### Hand protection

Wear impervious protective glove.

#### Eye protection

Wear eye/face protection. Wear safety goggles in cases gas is generated.

#### Skin and body protection

Wear protective clothing.

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## Section 9. Physical and Chemical Properties

### Information on basic physical and chemical properties

Physical state: Liquid

Color: Colorless, Clear

Odor: Characteristic odor

Melting point/Freezing point data is not available.

Boiling point or initial boiling point: (Ethanol)78°C

Boiling range data is not available.

Flammability (gases, liquids and solids) data is not available.

Lower and upper explosion limit/flammability limit data is not available.

Flash point: (reference)about 17°C

Auto-ignition temperature data is not available.

Decomposition temperature data is not available.

pH data is not available.

Kinematic viscosity data is not available.

### Solubility:

Solubility in water: Soluble



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Solubility in solvent data is not available.

n-Octanol/water partition coefficient data is not available.

Vapor pressure data is not available.

Density and/or relative density: 0.82

Relative vapor density (Air=1) data is not available.

Particle characteristics data is not available.

Other information

Other information is not available.

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## Section 10. Stability and Reactivity

Reactivity

Not available.

Chemical stability

Stable under normal storage/handling conditions.

Possibility of hazardous reactions

(Potassium hydroxide)

The solution in water is a strong base. It reacts violently with acid and is corrosive to metals such as aluminium, tin, lead and zinc. This produces a combustible/explosive gas (hydrogen). Reacts with ammonium salts. This produces ammonia. This generates fire hazard. Contact with moisture and water may generate heat. (ICSC 0357)

(Ethanol)

The vapour mixes well with air, explosive mixtures are easily formed.

Reacts slowly with calcium hypochlorite, silver oxide and ammonia. This generates fire and explosion hazard. Reacts violently with strong oxidants such as nitric acid, silver nitrate, mercuric nitrate and magnesium perchlorate. This generates fire and explosion hazard. (ICSC 0044)

Conditions to avoid

Contact with incompatible materials.

Contact with fire source.

Incompatible materials

Acids, Strong oxidizing agents, Calcium hypochlorite, Silver oxide, Ammonia, Ammonium salts, Metals

Hazardous decomposition products

Carbon oxides, Hydrogen

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## Section 11. Toxicological Information

Information on toxicological effects

Acute toxicity

Acute toxicity (Oral)

[Data for components of the product]

[NITE-CHRIIP]

(Potassium hydroxide)

rat LD50: 273 mg/kg (source: NITE)

(Ethanol)

rat LD50: 7000 – 11000 mg/kg (source: NITE)

Acute toxicity (Dermal)

[Data for components of the product]

[NITE-CHRIIP]



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(Ethanol)

rabbit LDLo: 20000 mg/kg (source: NITE)

Acute toxicity (Inhalation)

[Data for components of the product]

[NITE-CHRIP]

(Ethanol)

vapor: rat LC50: 63000 ppmV (source: NITE)

Irritant properties

Skin corrosion/irritation

[Data for components of the product]

[NITE-CHRIP]

(Potassium hydroxide)

Category 1 (source: NITE)

Serious eye damage/irritation

[Product]

Category 2, Causes serious eye irritation

[Data for components of the product]

[NITE-CHRIP]

(Potassium hydroxide)

Category 1 (source: NITE)

(Ethanol)

Category 2B (source: NITE)

Allergenic and sensitizing effects data is not available.

Mutagenic effects data is not available.

Carcinogenicity

[Product]

Category 1A, May cause cancer

[Data for components of the product]

[NITE-CHRIP]

(Ethanol)

Category 1A (source: NITE)

[IARC]

(Ethanol)

Group 1 : Carcinogenic to humans

[ACGIH]

(Ethanol)

A3(2009) : Confirmed Animal Carcinogen with Unknown Relevance to Humans

Reproductive toxicity

[Product]

Category 1A, May damage fertility or the unborn child

[Data for components of the product]

[NITE-CHRIP]

(Ethanol)

Category 1A (source: NITE)

Specific target organ toxicity (STOT)

STOT-single exposure

[Product]

Category 3, May cause respiratory irritation

Category 3, May cause drowsiness or dizziness

[Data for components of the product]



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[NITE-CHRIIP]

(Ethanol)

Category 3 (Respiratory tract irritation), Category 3 (Narcotic effects) (source: NITE)

STOT-repeated exposure

[Product]

Category 1, Causes damage to organs through prolonged or repeated exposure

Category 2, May cause damage to organs through prolonged or repeated exposure

[Data for components of the product]

[NITE-CHRIIP]

(Ethanol)

Category 1 (liver), Category 2 (central nervous system) (source: NITE)

Aspiration hazard

[Data for components of the product]

[NITE-CHRIIP]

(Potassium hydroxide)

Category 1 (source: NITE)

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## Section 12. Ecological Information

Toxicity

Aquatic toxicity

[Data for components of the product]

Hazardous to the aquatic environment, short-term (acute)

[NITE-CHRIIP]

(Ethanol)

Algae (*Chlorella vulgaris*) 96-hour EC50: 1000 mg/L (source: NITE)

Crustacea (*Daphnia magna*) 48-hour EC50: 5463 mg/L (source: NITE)

Fish (*Oncorhynchus mykiss*) 96-hour LC50: 11200 ppm (source: NITE)

Hazardous to the aquatic environment, long-term (chronic)

[NITE-CHRIIP]

(Ethanol)

Crustacea (*Ceriodaphnia* sp.) 10-day NOEC: 9.6 mg/L (source: NITE)

Water solubility

(Potassium hydroxide)

110 g/100 mL (25°C) (source: ICSC, 2010)

(Ethanol)

miscible (source: ICSC, 2018)

Persistence and degradability

[Data for components of the product]

(Ethanol)

Rapidly degradable (Degradation rate: 89% (by BOD)) (source: NITE)

Bioaccumulative potential

[Data for components of the product]

(Ethanol)

log Pow: -0.32 (source: ICSC, 2018)

Mobility in soil

Mobility in soil data is not available.

Other adverse effects

Ozone depleting chemical data is not available.





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**Section 13. Disposal considerations**

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging

Waste treatment methods

Dispose of contents/container as industrial waste. Accordance with local/national regulation.

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**Section 14. Transport Information**

UN Number or ID Number : 1170

UN Proper Shipping Name :

ETHANOL (ETHYL ALCOHOL) or ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)

Class or division (Transport hazard class) : 3

Packing group : II

ERG GUIDE No.: 127

IMDG Code (International Maritime Dangerous Goods Regulations)

UN Number or ID Number : 1170

UN Proper Shipping Name :

ETHANOL (ETHYL ALCOHOL) or ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)

Class or division (Transport hazard class) : 3

Packing group : II

IATA (Dangerous Goods Regulations)

UN Number or ID Number : 1170

UN Proper Shipping Name :

ETHANOL (ETHYL ALCOHOL) or ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)

Class or division (Transport hazard class) : 3

Hazard labels : Flamm.liquid

Packing group : II

Environmental hazards

Marine pollutants (yes/no) : no

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**Section 15. Regulatory Information**

Safety, health and environmental regulations/legislation specific for the substance or mixture

U.S. Toxic Substances Control Act (TSCA) Inventory

Chemicals listed in TSCA Inventory

Ethanol; Potassium hydroxide; Water

Other regulatory information

Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

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**Section 16. Other information**

References and sources for data

Globally Harmonized System of classification and labelling of chemicals, UN

Recommendations on the TRANSPORT OF DANGEROUS GOODS 22nd edit., 2021 UN

IMDG Code, 2022 Edition (Incorporating Amendment 41-22)

IATA Dangerous Goods Regulations (65th Edition) 2024

2020 EMERGENCY RESPONSE GUIDEBOOK (US DOT)



0.1mol/L(N/10)-Potassium hydroxide(ethanol solution),A0071E-4,2025/02/26

2024 TLVs and BEIs. (ACGIH)

JIS Z 7252 : 2019

JIS Z 7253 : 2019

2023 Recommendation on TLVs (JSOH)

Supplier's data/information

General Disclaimer

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Unauthorized translation or modification is prohibited.

Please provide SDS to customers for selling or transferring.

All chemicals have unknown hazard. Handle the product with care.

This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.

The GHS classification data given here is based on current Data published in Japan (National Institute of Technology and Evaluation (NITE) Chemical Risk Information Platform (NITE-CHRIP), up to FY2023).